

Q3
H1 3/8(H4138)
Soldering Connection

Q6
H3 1/8(H8312)
Soldering Connection

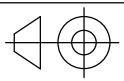

Q1Q2
N1/2"(N104)
Thread Connection

H1H2
H3 1/8D(LJ830)
Victaulic Connection

Note: front and back frame welding 12-M10X25 bolts

DESIGN DATA	
DESIGN PRESSURE	4.5Mpa
TEST PRESSURE	6.75MPa
DESIGN TEMPERATURE	-196/+225
LEAKAGE TEST	Helium Test
PLATE MATERIAL	316L
PIPE MATERIAL	304
FRAME MATERIAL	304

ID	RIDAN Code	Drawing No.	Model	Plates(n)	A	WEIGHT	VOLUME
1	021H8424R	2306595	210	186	493	152Kg	H1H2:46.5L/Q3Q6:46L

Assembly drawing	DEPARTMENT Sales	DATE	SCALE		
	DESIGNER JLN	2022/06/26			
	INSPECTOR ZJF	2022/06/26			
	APPROVAL FL	2022/06/26			
DRAWING NO.				2306595	REV 0

DESIGNATION RD-210-186-4.5-HQ-Q1Q2 (N1/2)/Q3(H1 3/8)/Q6(H3 1/8) /H1H2(H3 1/8)/12-M10\*25