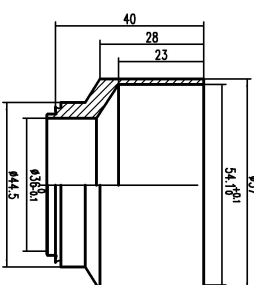
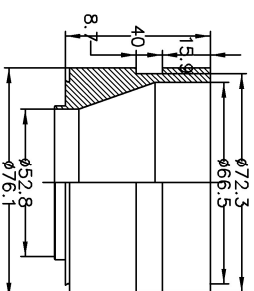


Q3-Q5
H1 1/8 (H2116)
Solder
connection



Q4-Q6
H2 1/8 (H421)
Solder
connection



H1-H2
176.1 (J624)
Victaulic
connection

ID	RIDAN Code	Drawing No.	Model	Plates(n)	A
1	111B0316R	2306884	113W	206	428

Note: Add feet

DESIGN PRESSURE	4.5MPa		DESIGN DATA
TEST PRESSURE	6.75MPa		
DESIGN TEMPERATURE	-196 / +225		
LEAKAGE TEST	Helium Test		
WEIGHT	82Kg		
VOLUME	H1H2:20.6L		
	Q4Q5: 10.1L; Q3Q6: 10.1L		
PLATE MATERIAL	316L		
PIPE MATERIAL	304		
FRAME MATERIAL	304		

DESIGNER	JLN	DATE	2022/07/08	SCALE	
INSPECTOR	ZJF				
APPROVAL	FL				



RD-113W-206-4.5-HDQ-
DESIGNATION Q3Q5(H1 1/8)/Q4Q6(H2 1/8)/
H1H2(176.1)/4-M8*23

Assembly drawing

DEPARTMENT: Sales Department
INSPECTOR: ZJF
APPROVAL: FL

DESIGNER: JLN
DATE: 2022/07/08

SCALE:

DRAWING NO.: 2306884

REV 0